

	8	7	6	5	4	3	2	1																										
F	<div>Step 1) Record Site Measurements</div> <table><tr><td>"D" =</td><td></td><td>mm</td></tr><tr><td>"W" =</td><td></td><td>mm</td></tr><tr><td>"T" =</td><td></td><td>mm</td></tr><tr><td>"C" =</td><td></td><td>mm</td></tr></table>									"D" =		mm	"W" =		mm	"T" =		mm	"C" =		mm	F												
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E	<div>Check Against Minimum Pit Depth Requirement in Pool Builders Instructions</div> <div>Step 2) - Check ALL site measurements against the requirements in pool builders instructions "UD-T Option 3 - Submerged Cover - Cantilever Pit Lid". Advise builder of any issues.</div> <div>Pit Cross Section</div> <div>Minimum 125</div> <div>"D"</div> <div>"W"</div> <div>"T"</div> <div>"C"</div> <div>Step 5) - Fill In Blanks for Bracket Manufacture (Refer Step 3)</div> <div>Top Member Cut Length (Refer Step 3) = mm</div> <div>Top Member Diagonal Brace Hole Position (Refer Table 3) = mm</div> <div>16</div> <div>Ø13</div> <div>Ø12</div> <div>Maximum recommended overhang = 250mm</div> <div>Cut Diagonal Brace 11mm Past The Edge of The Relevant Bolt Hole</div> <div>Relevant Laser Cut Bolt Holes:</div> <div><input type="checkbox"/> Bolt Hole Used For 700mm Wide Pit</div> <div><input type="checkbox"/> Bolt Hole Used For 750mm Wide Pit</div> <div><input type="checkbox"/> Bolt Hole Used For 800mm Wide Pit</div> <div><input type="checkbox"/> Bolt Hole Used For 850mm Wide Pit</div> <div><input type="checkbox"/> Bolt Hole Used For 900mm Wide Pit</div> <div><input type="checkbox"/> Bolt Hole Used For 950mm Wide Pit</div> <div><input type="checkbox"/> Bolt Hole Used For 1000mm Wide Pit</div> <div>D</div>																																	
C	<div>Step 3) Determine Top Member Length and Diagonal Brace Hole Position</div> <table><thead><tr><th>Choose Nearest Pit Size to "W" for Calculations</th><th>Top Member Diagonal Brace Hole Position (mm)</th><th>Top Member Cut Length (mm) = "W" + "T" - 14mm</th></tr></thead><tbody><tr><td><input type="checkbox"/> 700</td><td>686</td><td></td></tr><tr><td><input type="checkbox"/> 750</td><td>736</td><td></td></tr><tr><td><input type="checkbox"/> 800</td><td>786</td><td></td></tr><tr><td><input type="checkbox"/> 850</td><td>836</td><td></td></tr><tr><td><input type="checkbox"/> 900</td><td>886</td><td></td></tr><tr><td><input type="checkbox"/> 950</td><td>936</td><td></td></tr><tr><td><input type="checkbox"/> 1000</td><td>986</td><td></td></tr></tbody></table>									Choose Nearest Pit Size to "W" for Calculations	Top Member Diagonal Brace Hole Position (mm)	Top Member Cut Length (mm) = "W" + "T" - 14mm	<input type="checkbox"/> 700	686		<input type="checkbox"/> 750	736		<input type="checkbox"/> 800	786		<input type="checkbox"/> 850	836		<input type="checkbox"/> 900	886		<input type="checkbox"/> 950	936		<input type="checkbox"/> 1000	986		C
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B	<div>Step 4) Complete Details and Quantity Required</div> <table><thead><tr><th>Job Name</th><th>Number of Brackets. (Always Round Upwards)</th></tr></thead><tbody><tr><td>Sales Order</td><td>= (Pit Length ÷ 450) + 1</td></tr><tr><td>Transfer Number</td><td></td></tr><tr><td>Production Job</td><td>=</td></tr></tbody></table> <div>Step 6) Verify if skimmer box bars are required by comparing bracket positions and skimmer positions on site.</div> <div>Top Mounting Brackets are Removed Where They Clash With Skimmers.</div> <div>450 Max. Spacing</div> <div>Quantity = (2 Per Skimmer)</div> <div>B</div>									Job Name	Number of Brackets. (Always Round Upwards)	Sales Order	= (Pit Length ÷ 450) + 1	Transfer Number		Production Job	=																	
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